

VELVET GRIP

Disposable NITRILE GLOVES



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INTRODUCTION CURADEN:

Curaden AG - better health for you - is a public limited company from Switzerland and has been in **existence** for **more than 60 years** (foundation).

GENERAL INFORMATION:

- **Model:** Nitrile **VELVET GRIP blue** (Premium)
- **Country of Origin:** China
- **Material:** pure nitrile
- **Color:** blue (more colors available!)
- **Packaging: GLOVES PACKED FLAT**
 - **Pieces per box:** 100
 - **1 Carton:** 10 boxes (1.000 pcs)
 - **1 pallet:** 120x100cm
 - 1.400 boxes
 - **40 HQ Container**
 - 33.600.500 boxes•

Delivery time: t.b.d.

- **Sizes:** S, M, L, XL

- **Thickness (material):** min 0.05 mm
- **AQL:** 1.5
- **Minimum order quantity:**
 - ≥ 1.400 boxes = 1 pallet
- **Dimension (Length x Width):**
 - **Small:** 240 mm x 85 +/- 5mm
 - **Medium:** 240mm x 95 +/- 5mm
 - **Large:** 240mm x 105 +/- 5mm
 - **X-Large:** 240mm x 114 +/- 5mm
- **Features:**
 - **Powder-free:** Yes
 - **Latex-free:** Yes
 - Ambidextrous, textured fingertips
 - Medical grade
 - Non-sterile
- **Storage conditions:** 25C
- **Shelf-life:** 3 years from date of manufacture with the above storage conditions

CERTIFICATION: (See page 5)

Manufacturing Accreditation

ISO 9001:2015, ISO 13485:2016

International Standards

EN 455:1-4; EN 374:1,2,4,5; EN 374-3 (EN 16523-1:2015); EG-Type certification, EN ISO 21420, EN 1186

Regulation Compliance

CE Marked, FDA 510K

Declaration of Conformity

EC-REP



ADD ON INFOS

- **Exchange rate:** EUR / USD: 1,16
- **3 months contract:** total volume
- **Price validity:** October 2021
- **MOQ:** 1.400 boxes = 1 pallet
- **Production capacity:** ≤ 20 Million boxes p.m.
- **Sample:** EU: € 39,- | USA: \$ 49,- (incl. Delivery)

Packaging Unit

Packaging Unit: 1 pallet = 1.400 boxes

Size: 120x100cm

1 HQ container: 33.600 boxes = 24 pallets

Division:

- 10% Small
- 40% Medium
- 40% Large
- 10% X-Large

**Price lists and price information are non-binding and are subject to price changes, errors and misprints.*

USP – UNIQUE SELLING PROPOSITION:

Consists of **pure nitrile** (in comparsion to most other products offered by competitors which consists normally of about 60-85% nitrile)

Are **packed flat**, one by one into the box (not stuffed)

Premium product for **competitive prices** (around 10-25% below current market prices of comparable quality)

PREFINANCED option: Payment after delivery (CIF, DDP, C&C, see page 4)

3 delivery options: CIF EU, DDP EU, Cash and Carry (C&C) – e.g. start with C&C -> CIF / DDP

Small (e.g. 1 pallet) to **very large quantities** available – e.g. start with small quantities

Samples are **possible** in advance (if desired)

Certifications and **documents** in **advance** with **excellent test results** (e.g. Degradation: 40% sodium hydroxide (K), level 6 – which is 4,3%)

Secure supply chain - everything from a single source (raw materials – production – transport – delivery)

SOP - **easy** to implement, **ready-made templates** for buyers



MANUFACTURING ACCREDITATIONS

ISO 9001: 2015



MANUFACTURING ACCREDITATIONS

ISO 13485:2016



INTERNATIONAL STANDARDS

EN 455: 1-4

Test Report No. dated 20 Oct 2020

Note: This report is issued subject to the Testing and Certification Regulations of the TÜV SÜD Group and the General Terms and Conditions of Business of TÜV SÜD PSE Pte Ltd. In addition, this report is governed by the terms set out within this report.

SUBJECT:

TESTED FOR:

TEST DATE:
22 Jul 2020 to 14 Aug 2020, 20 Oct 2020

DESCRIPTION OF SAMPLES:

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Nitrile Disposable Exam Gloves	Blue		S	400	

Lot size as specified by client: 150,000 to 500,000 pieces

METHOD OF TEST:

- EN 455-1:2020 Medical gloves for single use
Part 1: Requirements and testing for freedom from holes
- EN 455-2:2015 Medical gloves for single use
Part 2: Requirements and testing for physical properties
- EN 455-3:2015 Medical gloves for single use
Part 3: Requirements and testing for biological evaluation
 - Clause 4.4 Powder-free gloves
 - Clause 4.6 Labeling

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Test Report No. dated 20 Oct 2020

RESULTS:

Sample: Nitrile Disposable Exam Gloves, Lot No. , Blue, Size S

Table 1: Results for EN 455-1:2020

Clause	Tests	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	10	315	0	Passed

Table 2: Results for EN 455-2:2015 Clause 4.5

Clause	Tests	Requirements (Median)	Number tested (pieces)	Results (Median)	Inferred results
4	Dimensions a) Length (mm)	≥ 240	13	246	Passed
	b) Width (mm)	For size S: 80 ± 10	13	83	Passed
5	Strength a) Force at break (N)	For nitrile examination gloves: ≥ 6.0	13	7.8	Passed
	b) Force at break after challenge testing (N) 7 days at $70 \pm 2^\circ\text{C}$	For nitrile examination gloves: ≥ 6.0	13	7.4	Passed

Table 3: Results for EN 455-3:2015 Clause 7

Clause	Tests	Requirements	Results	Inferred results
7	Labeling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1041:2008+A1:2013. Date of manufacture is defined as the packaging date	Observed	Passed

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Test Report No. dated 20 Oct 2020

RESULTS (cont'd):

Sample: Nitrile Disposable Exam Gloves, Lot No. , Blue, Size S

Table 4: Results for EN 455-3:2015 Clause 4.4

Clause	Tests	Requirements	Results / Remarks	Inferred results
4.4	Powder-free gloves	For powder-free gloves: The total quantity of powder residues shall not exceed 2 mg per glove	0.52 mg per glove	Passed

Table 5: Results for EN 455-3:2015 Clause 4.6

Clause	Tests	Requirements	Results
		In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex. The labelling shall include the following or equivalent warning statement together with the symbol: (Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses. b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free. c) sterile powdered gloves shall be labelled with the following or equivalent: CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions. d) for any medical glove containing natural rubber latex the product labelling shall not include: - any term suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein; - any unqualified indication of the presence of latexenic; e) if the manufacturer labels the gloves with the given content, the process limit, measured as specified in 5.3 shall be given.	NA NA Comply NA NA NA Inferred results: Passed

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Test Report No. dated 20 Oct 2020

REMARKS:

- Labelling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.

Yeo Poh Kwang
Associate Engineer

Eng Chin Yi
Engineer
Medical Health Services (NAAM)

APPENDIX:

Photo 1: Nitrile Disposable Exam Gloves, Lot No.

Photo 2: Packaging Artwork for Nitrile Disposable Exam Gloves, Lot No.

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INTERNATIONAL STANDARDS

EN 455: 1-4



TUV SUD
PSB Singapore

Test Report No.
dated 20 Oct 2020

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- The tests carried out by TUV SUD PSB and this report are subject to TUV SUD PSB's General Terms and Conditions of Business and the Testing and Certification Regulations of the TUV SUD Group.

Effective 01 September 2020







TUV SUD
PSB Singapore

Test Report No.
dated 20 Oct 2020

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SUBJECT:

TESTED FOR:

TEST DATE:
22 Jul 2020 to 14 Aug 2020, 20 Oct 2020

DESCRIPTION OF SAMPLES:

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Nitrile Disposable Exam Gloves	Blue		M	400	

Lot size as specified by client: 150,000 to 300,000 pieces

METHOD OF TEST:

- EN 455-1:2020 Medical gloves for single use
Part 1: Requirements and testing for freedom from holes
- EN 455-2:2015 Medical gloves for single use
Part 2: Requirements and testing for physical properties
- EN 455-3:2015 Medical glove for single use
Part 3: Requirements and testing for biological evaluation
- Clause 4.4 Powder-free gloves
- Clause 4.6 Labelling



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TUV*





TUV SUD
PSB Singapore

Test Report No.
dated 20 Oct 2020

RESULTS:

Sample: Nitrile Disposable Exam Gloves, Lot No.

Table 1: Results for EN 455-1:2020

Clause	Tests	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	10	315	3	Passed

Table 2: Results for EN 455-2:2015 Clauses 4.6

Clause	Tests	Requirements (Median)	Number tested (pieces)	Results (Median)	Inferred results
4	a) Length (mm)	≥ 240	13	245	Passed
	b) Width (mm)	95 ± 10	13	93	Passed
	Strength at force at break (N)	For nitrile examination gloves ≥ 6.0	13	6.9	Passed
5	b) Force at break after challenge testing (N) 7 days at (70±2)°C	For nitrile examination gloves ≥ 6.0	13	7.1	Passed

Table 3: Results for EN 455-3:2015 Clause 7

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1041:2008+A1:2013. Date of manufacture is defined as the packaging date.	Observed	Passed





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Test Report No.
dated 20 Oct 2020

RESULTS (cont'd):

Sample: Nitrile Disposable Exam Gloves, Lot No.

Table 4: Results for EN 455-3:2015 Clause 4.4

Clause	Tests	Requirements	Results / Remarks	Inferred results
4.4	4.4	For powder-free gloves: The total quantity of powder residues shall not exceed 2 mg per glove	1.08 mg per glove	Passed

Table 5: Results for EN 455-3:2015 Clause 4.6

Clause	Tests	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex. The labelling shall include the following or equivalent warning statement together with the symbol: (Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses. b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free. c) sterile powdered gloves shall be labelled with the following or equivalent: "CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions"; d) for any medical glove containing natural rubber latex the product labelling shall not include: - any terms suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein; - any unsatisfactory indication of the presence of allergens. e) if the manufacturer labels the gloves with the protein content, the process limit, measured as specified in 5.3 shall be given.	NA NA Comply NA NA NA
		Inferred results	Passed





INTERNATIONAL STANDARDS

EN 455:1-4

Test Report No.
dated 20 Oct 2020

REMARKS:

1. Labelling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
2. NA: Not applicable for the submitted sample.

APPENDIX:

Photo 1: Nitrile Disposable Exam Gloves, Lot No. [redacted]

Photo 2: Packaging Artwork for Nitrile Disposable Exam Gloves, Lot No. [redacted]

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Test Report No.
dated 20 Oct 2020

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Effective 01 September 2020

APPROVED BY
GGI

Test Report No.
dated 20 Oct 2020

SUBJECT:

TESTED FOR:

TEST DATE:
22 Jul 2020 to 14 Aug 2020, 20 Oct 2020

DESCRIPTION OF SAMPLES:

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Nitrile Disposable Exam Gloves	Blue	[redacted]	[redacted]	369	[redacted]

Lot size as specified by client: 150,000 to 500,000 pieces

METHOD OF TEST:

1. EN 455-1:2020 Medical gloves for single use
Part 1: Requirements and testing for freedom from holes
2. EN 455-2:2015 Medical gloves for single use
Part 2: Requirements and testing for physical properties
3. EN 455-3:2015 Medical glove for single use
Part 3: Requirements and testing for biological evaluation
- Clause 4.4 Powder-free gloves
- Clause 4.6 Labelling

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GGI

Test Report No.
dated 20 Oct 2020

RESULTS:

Sample: Nitrile Disposable Exam Gloves, Lot No. [redacted]

Table 1: Results for EN 455-1:2020

Clause	Tests	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	10	315	3	Passed

Table 2: Results for EN 455-2:2015 Clauses 4-5

Clause	Tests	Requirements	Number tested (pieces)	Results (Median)	Inferred results
4	Dimensions a) Length (mm) b) Width (mm)	≥ 240 For Size L: 150 ± 10	13	243	Passed
5	Strength a) Force at break (N) b) Force at break after challenge testing (N) 7 days at (70±2)°C	For nitrile examination gloves: ≥ 6.0 For nitrile examination gloves: ≥ 6.0	13	7.5 8.1	Passed

Table 3: Results for EN 455-3:2015 Clause 2

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN ISO 15223-4:2013. Date of manufacture is defined as the packaging date	Observed	Passed

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INTERNATIONAL STANDARDS

EN 455:1-4

Test Report No.
dated 20 Oct 2020


PSB Singapore

RESULTS (cont'd):
Sample: Nitrile Disposable Exam Gloves, Lot No.

Table 4: Results for EN 455-3:2015 Clause 4.4

Clause	Tests	Requirements	Results / Remarks	Inferred results
4.4	Powder-free gloves	For powder-free gloves, the total quantity of powder residues shall not exceed 2 mg per glove	0.96 mg per glove	Passed

Table 5: Results for EN 455-3:2015 Clause 4.6

Clause	Tests	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex.	NA
		The labelling shall include the following or equivalent warning statement together with the symbol: (Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses.	NA
		b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free.	Comply
		c) sterile powdered gloves shall be labelled with the following or equivalent: CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions.	NA
		d) for any medical glove containing natural rubber latex the product labelling shall not include: - any terms suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein; - any unqualified indication of the presence of allergens.	NA
		e) if the manufacturer labels the gloves with the protein content, the process limit, measured as specified in F.3 shall be given	NA
Inferred results			Passed



Test Report No.
dated 20 Oct 2020


PSB Singapore

REMARKS:

- Labelling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.


Yeo Puh Kwang
Associate Engineer


Eng DM Yi
Engineer
Medical Health Services (NAM)

APPENDIX:

Photo 1: Nitrile Disposable Exam Gloves, Lot No.

Photo 2: Packaging Artwork for Nitrile Disposable Exam Gloves, Lot No.



Test Report No.
dated 20 Oct 2020


PSB Singapore

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Effective 01 September 2020





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SUBJECT:

TESTED FOR:

TEST DATE:
22 Jul 2020 to 14 Aug 2020, 20 Oct 2020

DESCRIPTION OF SAMPLES:

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Nitrile Disposable Exam Gloves	Blue		XL	401	

Lot size as specified by client: 150,001 to 500,000 pieces

METHOD OF TEST:

- EN 455-1:2020 Medical gloves for single use
Part 1: Requirements and testing for freedom from holes
- EN 455-2:2015 Medical gloves for single use
Part 2: Requirements and testing for physical properties
- EN 455-3:2015 Medical glove for single use
Part 3: Requirements and testing for biological evaluation
- Clause 4.4 Powder-free gloves
- Clause 4.6 Labelling


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INTERNATIONAL STANDARDS

EN 455:1-4

Test Report No. dated 20 Oct 2020

TUV SUD

RESULTS:

Sample: Nitrile Disposable Exam Gloves, Lot No.

Table 1: Results for EN 455-1:2020

Clause	Tests	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	10	315	2	Passed

Table 2: Results for EN 455-2:2015 Clauses 4-5

Clause	Tests	Requirements (Median)	Number tested (pieces)	Results (Median)	Inferred results
4	a) Length (mm)	≥ 240	13	249	Passed
	b) Width (mm)	For Size XL: ≥ 115	13	114	Passed
	Strength	For nitrile examination gloves: ≥ 6.0	13	6.8	Passed
5	a) Force at break after challenge testing (N) 7 days at (70±2)°C	For nitrile examination gloves: ≥ 6.0	13	7.0	Passed

Table 3: Results for EN 455-2:2015 Clause 7

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1041:2008+A1:2013. Date of manufacture is defined as the packaging date.	Observed	Passed

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Test Report No. dated 20 Oct 2020

TUV SUD

RESULTS (cont'd):

Sample: Nitrile Disposable Exam Gloves, Lot No. Blue, Size XL

Table 4: Results for EN 455-3:2015 Clause 4.4

Clause	Tests	Requirements	Results / Remarks	Inferred results
4.4	Powder-free gloves	For powder-free gloves. The total quantity of powder residues shall not exceed 2 mg per glove.	0.64 mg per glove	Passed

Table 5: Results for EN 455-3:2015 Clause 4.6

Clause	Tests	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex. The labelling shall include the following or equivalent warning statement together with the symbol: "(Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses". b) the labelling shall include a prominent indication of whether the glove is powdered or glove-free. c) sterile powdered gloves shall be labelled with the following or equivalent: "CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions". d) for any medical glove containing natural rubber latex the product labelling shall not include: - any term suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein; - any unqualified indication of the presence of latex; e) if the manufacturer labels the gloves with the protein content, the protein level, measured as specified in 5.3 shall be given.	NA NA Comply NA NA NA
		Inferred results	Passed

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Page 3 of 3
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Test Report No. dated 20 Oct 2020

TUV SUD

REMARKS:

- Labelling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.

Yee Peh Kiang
Associate Engineer

Loi Chai Yi
Engineer
Medical Health Services (NAM)

APPENDIX

Photo 1: Nitrile Disposable Exam Gloves, Lot No.

Photo 2: Packaging Artwork for Nitrile Disposable Exam Gloves, Lot No.

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Page 4 of 4
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Test Report No. dated 20 Oct 2020

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- The samples mentioned in this report were submitted and supplied/manufactured by the Client. TÜV SUD PSE therefore assumes no responsibility for the accuracy of information on the brand name, model number, origin of manufacture, composition or any information supplied.
- Nothing in this report shall be interpreted to mean that TÜV SUD PSE has verified or ascertained any endorsement or marks from any other testing authority or bodies that may be found on the sample.
- This report shall not be reproduced wholly or in parts and no reference shall be made by the Client to TÜV SUD PSE or to this report or results furnished by TÜV SUD PSE in any advertisements or sales promotion.
- Unless otherwise stated, the tests were carried out in TÜV SUD PSE Pte Ltd, No. 1 Science Park Drive Singapore 118201.
- The tests carried out by TÜV SUD PSE and this report are subject to TÜV SUD PSE's General Terms and Conditions of Business and the Testing and Certification Regulations of the TÜV SUD Group.

Effective 01 September 2020

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GGL



EN 374 1,5

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Produkte Products		TÜV Rheinland®	
Prüfbericht-Nr.: Test Report No.:		Seite 4 von 24 Page 4 of 24	
Absatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung
Clause	Requirements - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
	Der Originaltext wird nur auszugsweise wieder gegeben. Details sind dem Original-Dokument zu entnehmen. The original text is reproduced only in part. For details, be referred to the original document.		
	Schutzhandschuhe gegen gefährliche Chemikalien und Mikroorganismen Protective gloves against dangerous chemicals and micro-organisms		
1	Anwendungsbereich Scope		
2	Normative Verweisungen Normative references		
3	Begriffe Terms and definitions		
4	Probennahme Sampling		
5	Leistungsanforderung Performance requirements		
5.1	Allgemeine Anforderungen General requirements		
	Schutzhandschuhe gegen gefährliche Chemikalien müssen die Anforderungen in EN 420:2009, Abschnitt 4, Abschnitt 5 und Abschnitt 7, erfüllen. Protective gloves against dangerous chemicals shall comply with the requirements given in EN 420:2009, Clause 4, Clause 5 and Clause 7.		
EN 420: 4.1	Gestaltungsgrundsätze und Handschuttfunktionierung — Allgemeines Glove design and construction — General	"3" gegeben	P ☐ F ☐ NA ☐ NT ☐
	• bei normalen Tätigkeiten Schutz auf der höchstmöglichen Leistungsniveau • minimale Zeit zum Ausrücken • gesamte Leistung nicht wesentlich herabgesetzt durch Nässe	gegeben	
	• in foreseeable conditions of use, protection at highest possible level • minimal time for put on/take off • overall not significantly decreased by seams	given	
EN 420: 4.2	Widerstand des Handschuttmaterials gegen Wasserdurchdringung Resistance of glove materials to water penetration	—	P ☐ F ☐ NA ☐ NT ☐
	wenn gefordert, muss der Widerstand des Handschuttmaterials gegen Wasserdurchdringung nach folgenden Prüfverfahren geprüft werden: • Lederhandschuhe nach EN 344-1 • Textile Erzeugnisse nach EN 20811		
	If required, the gloves materials where resistance to water penetration have to be tested according follow test methods: • leather gloves according to EN 344-1 • textile products according to EN 20811		

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
EN 420, 4.3	Unschädlichkeit von Schutzhandschuhen Innocuousness of protective gloves		
EN 420, 4.3.1	Allgemeines General		
	- beim Gebrauch Schutz ohne gesundheitliche Schädigung - alle enthaltenen Substanzen, die bekannt sind, Allergien zu verursachen, sind anzugeben - protection at use without harm to user - all substances contained which are known to cause allergies are named	7/3 gegeben	P ☐ F ☐ N/A ☐ NT ☐
	Azo-Farbstoffe Azo dye stuff		
	< 30 mg/kg nach / according to: 1907/2006/EU	---	P ☐ F ☐ N/A ☐ NT ☐
EN 420, 4.3.2	Bestimmung des pH-Wertes Determination of pH-value		
	Der pH-Wert für Handschuhe muss größer als 3,5 und kleiner als 9,5 sein. The pH value for all gloves shall be greater than 3.5 and less than 9.5.	7/3 Innenhand Palm	pH-Wert pH-value 6,9 P ☐ F ☐ N/A ☐ NT ☐
EN 420, 4.3.3	Bestimmung des Chrom(VI)-Gehaltes Determination of chromium (VI) content		
	Der Chrom(VI)-Gehalt von Handschuhen, die Leder enthalten, darf bei der Bestimmung nach dem Prüfverfahren nach EN ISO 17075:2007 3,0 mg/kg nicht überschreiten. Enthält der Handschuh verschiedene Arten von Leder, muss jede Leder Art, unabhängig davon, ob sie mit der Haut in Berührung kommt oder nicht, separat geprüft werden und die vorgeordnete Anforderung erfüllen. The quantity of Chromium VI in gloves containing leather shall not exceed 3,0 mg/kg when determined according to the test method described in EN ISO 17075:2007. If the glove includes different types of leather, whether in contact with the skin or not, each leather type shall be tested separately and comply with the above requirement.	---	P ☐ F ☐ N/A ☐ NT ☐



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
EN 420, 4.3.4	Bestimmung des Protein Gehaltes Determination of extractable protein content		
	Schutzhandschuhe aus Naturkautschuk müssen hinsichtlich ihres extrahierbaren Proteingehalts die in DIN EN 18523-1 festgelegten Anforderungen erfüllen. Naturkautschuk: Lowry-Prüfmethode so gering wie vernünftigerweise praktikabel (ALARP) Natural rubber gloves shall be submitted to requirements stated in DIN EN 18523-1 on extractable protein content, natural rubber: Lowry- test method as low as reasonably practicable (ALARP)	---	P ☐ F ☐ N/A ☐ NT ☐
EN 420, 4.4	Räufung Cleaning		
	Solfern Pflegeanweisungen angegeben sind, sind die in den spezifischen Normen aufgeführten relevanten Prüfungen an den Handschuhen durchzuführen, bevor und nachdem sie der höchsten empfohlenen Anzahl von Räumungen unterzogen worden sind. Die Leistungsstufen dürfen durch die empfohlene Anzahl der Räumungen nicht negativ beeinflusst werden. If care instructions are provided, the relevant tests of the specific standards shall be performed on the gloves, before and after they have been subjected to the maximum recommended number of cleaning cycles. The levels of performance shall not be negatively affected throughout the recommended number of cycles.	---	P ☐ F ☐ N/A ☐ NT ☐
EN 420, 4.5	Elektrostatische Eigenschaften Electrostatic properties		
	wenn erforderlich / if required: Das Prüfprotokoll muss in den Herstellerinformationen angegeben werden zusammen mit den Informationen nach 7.3.11. Es dürfen keine Piktogramme für elektrostatische Eigenschaften verwendet werden. The test result shall be reported in the information supplied by the manufacturer accompanied by the information stated in 7.3.11. Electrostatic pictograms shall not be used for this property.	---	P ☐ F ☐ N/A ☐ NT ☐



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
EN 420, 5	Komfort und Leistungsfähigkeit Comfort and efficiency		
EN 420, 5.1	Größen Sizing		
EN 420, 5.1.2	Größen und Maße der Handschuhe Sizes and measurements of gloves		
Tab. 2 Tab. 3	Hand- schuh- größe Glove size	Handum- fang Hand circum- ference [mm]	Hand- länge Hand length [mm]
	6	152	160
	7	178	171
	8	203	182
	9	229	192
	10	254	204
	11	279	215
		Hand- länge Hand length [mm]	Hand- länge Hand length [mm]
		6	220
		S/ 6,5	233
		M/ 7,5	248
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Clause	Anforderungen / Requirements / Tests	Measuring results / Remarks	Evaluation																				
7	Durchführung Procedure																						
7.1	Allgemeines General																						
	Der Handschuh wird vorsichtig der Hülle, Schachtel oder seiner Verpackung entnommen. Identifizierungscode, Nummer des Loses, Größe und Marke der Proben werden aufgezeichnet. Eine Stichprüfung auf Risse, Schlitze und Löcher wird durchgeführt. Sind Risse vorhanden, ist anzugeben, dass die Handschuhe die Prüfung nicht bestanden haben. Carefully remove the glove from the wrapper, box or its packaging. Record the identity code, lot number, size and brand of samples. Visually examine for tears, rips and holes. If these are present, the gloves shall be reported as having failed.	keine Risse, Schlitze und Löcher vorhanden / no tears, rips and holes are present	<table border="0"> <tr> <td>P</td> <td>F</td> <td>IS</td> </tr> <tr> <td></td> <td></td> <td>☐</td> </tr> <tr> <td>N/A</td> <td></td> <td>☐</td> </tr> <tr> <td></td> <td>NT</td> <td>☐</td> </tr> </table>	P	F	IS			☐	N/A		☐		NT	☐								
P	F	IS																					
		☐																					
N/A		☐																					
	NT	☐																					
7.2	Luft-Leck- Prüfung Air leak test																						
4.1	Ein Handschuh wird in Wasser getaucht und sein Innenmaterial mit Luft aufgeblasen. Eine Undichtheit (Leck) wird als Strom aus Luftblasen sichtbar, der sich an der Oberfläche des Handschuhes bildet. A glove is immersed in water, and its interior is pressurized with air. A leak is detected by a stream of air bubbles from the surface of the glove.	Größe/ size Luft-Leck-Prüfung/ Air leakage <table border="0"> <tr> <td>S/ 6,5</td> <td>keine/ no Leakage</td> <td>P</td> <td>F</td> <td>IS</td> </tr> <tr> <td>M/ 7,5</td> <td>keine/ no Leakage</td> <td></td> <td></td> <td>☐</td> </tr> <tr> <td>L/ 8,5</td> <td>keine/ no Leakage</td> <td>N/A</td> <td></td> <td>☐</td> </tr> <tr> <td>XL/ 9</td> <td>keine/ no Leakage</td> <td></td> <td>NT</td> <td>☐</td> </tr> </table>	S/ 6,5	keine/ no Leakage	P	F	IS	M/ 7,5	keine/ no Leakage			☐	L/ 8,5	keine/ no Leakage	N/A		☐	XL/ 9	keine/ no Leakage		NT	☐	
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XL/ 9	keine/ no Leakage		NT	☐																			
Tab. 1	Mindestdicke der Handschuhe (s) nach Angaben des Herstellers mm Nominal glove thickness (s) mm As provided by the manufacturer <table border="1"> <tr> <td>$s < 0,3$</td> <td>0,5</td> </tr> <tr> <td>$0,3 < s < 0,5$</td> <td>2,0</td> </tr> <tr> <td>$0,5 < s < 1,0$</td> <td>5,0</td> </tr> <tr> <td>$s > 1,0$</td> <td>6,0</td> </tr> </table>	$s < 0,3$	0,5	$0,3 < s < 0,5$	2,0	$0,5 < s < 1,0$	5,0	$s > 1,0$	6,0	Verminderter Luftdruck / air pressure used: 0,5 kPa													
$s < 0,3$	0,5																						
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$s > 1,0$	6,0																						

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Cause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation																			
7.3	Water-Leak-Prüfung Water leak test																					
4.2	Ein Handschuh wird mit Wasser gefüllt. Eine Undichtheit wird durch das Auftreten von Wassertröpfchen an der Außenseite des Handschuhs festgestellt. <i>A glove is filled with water. A leak is detected by the appearance of water droplets on the outside of the glove.</i>	<table border="1"> <thead> <tr> <th>Größe/ Size</th> <th>Luft-Leck-Prüfung/ Air leakage</th> <th>P</th> <th>St</th> </tr> </thead> <tbody> <tr> <td>5/6,5</td> <td>keine/no Leakage</td> <td>N/A</td> <td>☐</td> </tr> <tr> <td>7/7,5</td> <td>keine/no Leakage</td> <td>N/A</td> <td>☐</td> </tr> <tr> <td>8/8,5</td> <td>keine/no Leakage</td> <td>N/T</td> <td>☐</td> </tr> <tr> <td>XL/9</td> <td>keine/no Leakage</td> <td></td> <td></td> </tr> </tbody> </table>	Größe/ Size	Luft-Leck-Prüfung/ Air leakage	P	St	5/6,5	keine/no Leakage	N/A	☐	7/7,5	keine/no Leakage	N/A	☐	8/8,5	keine/no Leakage	N/T	☐	XL/9	keine/no Leakage		
Größe/ Size	Luft-Leck-Prüfung/ Air leakage	P	St																			
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8/8,5	keine/no Leakage	N/T	☐																			
XL/9	keine/no Leakage																					
5.3	Degradation Degradation																					
	Die Degradation (DR) ist nach EN 374-4 für jede Chemikalie, die in der Kennzeichnung angegeben und in der Benutzerinformation aufgeführt wird, zu bestimmen. <i>For the degradation (DR) shall be determined according to EN 374-4 for each chemical claimed in the marking and reported in the user instruction.</i> Für den Handschuh, der länger als 400 mm ist, muss die zu dem geringsten Permeationsergebnis gehörende Degradation zumindest angegeben werden. <i>For the glove longer than 400 mm, the degradation corresponding to the lowest permeation results shall at least be reported.</i>																					
EN 374-4	Teil 4. Bestimmung des Widerstandes gegen Degradation durch Chemikalien Part 4. Determination of resistance to degradation by chemicals																					
4	Prinzip Test principles																					
	Der Widerstand eines Werkstoffes für Schutzhandschuhe gegen Degradation durch eine flüssige Chemikalie wird bestimmt, indem die Veränderung der Durchlässigkeit des Werkstoffes für Handschuhe nach ständigem Kontakt der Außenfläche mit der beanspruchenden Prüfchemikalie gemessen wird. Die Prüfung gilt für Handschuhe aus natürlichem oder synthetischem Polymer. <i>The resistance of a protective glove material to degradation by a liquid chemical is determined by measuring the puncture resistance change of the glove material after a continuous contact with the external surface with the challenge test chemical. The test is applicable to gloves made of natural or synthetic polymer. Lined gloves may produce unusable measurement results.</i>																					

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5	Prüfverfahren für die Prüfung der Durchschlagsfestigkeit Test methods, <i>Puncture resistance test</i>																								
5.1.4	Bestimmung der Ergebnisse <i>Expression of results</i>																								
	Die Degradation ist an jedem der drei Handschuhprüfmuster gegen jede spezifische Chemikalie oder jedes Chemikaliengemisch zu bestimmen. Die Degradation des Prüfmusters durch die beanspruchende Chemikalie ist zu ermitteln. Die Standardabweichung (SD) der Degradation der drei Handschuhe ist zu bestimmen. Veränderungen wie Aufquellen, Schrumpfen, Versprödung, Verhärtung, Erweichung, Schuppenbildung, Auflösung, Farbveränderung/ Ausbleichen, Delaminieren sind anzugeben. <i>Determine the degradation for each of the three glove specimens against each specific chemical or chemical mixture.</i> <i>Determine the degradation of the sample against the challenge chemical.</i> <i>Determine the standard deviation (SD) of the degradation for the three gloves.</i> <i>Any changes such as swelling, shrinking, brittleness, hardening, softening, flaking, disintegration, colour change/bleeding, delaminating shall be noted and described for information.</i>	<table border="1"> <thead> <tr> <th>Chemikalie/ chemical:</th> <th>NaOH</th> </tr> </thead> <tbody> <tr> <td>Resthalt./ purity:</td> <td>40%</td> </tr> <tr> <td>DR1</td> <td>-12.5</td> </tr> <tr> <td>DR2</td> <td>-11.9</td> </tr> <tr> <td>DR3</td> <td>11.6</td> </tr> <tr> <td>DR</td> <td>-4.3</td> </tr> <tr> <td>SD</td> <td>14.6</td> </tr> </tbody> </table> Veränderungen / changes: keine / none Prüfdatum / date of the test: 10.08.2017	Chemikalie/ chemical:	NaOH	Resthalt./ purity:	40%	DR1	-12.5	DR2	-11.9	DR3	11.6	DR	-4.3	SD	14.6	<table border="0"> <tr> <td>P</td> <td>☒</td> </tr> <tr> <td>F</td> <td>☐</td> </tr> <tr> <td>N/A</td> <td>☐</td> </tr> <tr> <td>NT</td> <td>☐</td> </tr> </table> DR = -4%	P	☒	F	☐	N/A	☐	NT	☐
Chemikalie/ chemical:	NaOH																								
Resthalt./ purity:	40%																								
DR1	-12.5																								
DR2	-11.9																								
DR3	11.6																								
DR	-4.3																								
SD	14.6																								
P	☒																								
F	☐																								
N/A	☐																								
NT	☐																								

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5.4	Permeation		
5.4.1	Allgemeines General		
	Für den Handschutz, der länger als 400 min ist, und bei dem die Handinnenfläche und die Stulpe unterschiedliche Leistungsstufen erreichen, muss für jede Chemikalie die geringere Leistungsstufe in der Kennzeichnung angegeben werden. Alle Ergebnisse sollten in der Benutzeranleitung angegeben sein. Jede Kombination von Schutzhandschuh/Prüfchemikalie ist nach Tabelle 1 zu klassifizieren, wobei die in EN 16523-1:2015, 8.5.1.1 oder 8.5.1.3, angegebene Ergebnisse für die normalisierte Durchbruchzeit anzuwenden sind. For the glove longer than 400 min, where the palm and cuff achieve different performance levels, the lowest performance level shall be claimed in the marking for each chemical. All the results should be reported in the user instruction. Each combination of protection glove/chemical shall be classified according to Table 1, using the results as given in EN 16523-1:2015, 8.5.1.1 or 8.5.1.3 for the normalized breakthrough time.		
5.4.2	Typ A: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>sechs</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet ist.		
	Typ A: The permeation performance shall be at least level 2 against a minimum of <u>six</u> test chemical listed in Table 2.		
5.4.3	Typ B: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind.		
	Typ B: The permeation performance shall be at least level 2 against minimum of <u>two</u> test chemical listed in Table 2.		
5.4.3	Typ C: Die Permeationsleistung muss mindestens Stufe 1 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet ist.		
	Typ C: The permeation performance shall be at least level 1 against minimum of <u>two</u> test chemical listed in Table 2.		

Tab. 2	Kennzeichnungs- Code Letter	Prüfchemikalie Chemical	CAS-Nr. CAS Number
	A	Methanol / Methanol	67-56-1
	A	Aceton / Acetone	67-63-1
	G	Acetonitril / Acetonitrile	75-05-8
	G	Dichlormethan / Dichloromethane	75-09-2
	D	Kohlensäurebzw./Carbon Dioxide	75-13-5
	F	Toluol / Toluene	108-88-3
	G	Dimethylacetat / Dimethylacetate	108-83-2
	H	Tetrahydrofuran / Tetrahydrofuran	109-99-9
	I	Ethanol / Ethyl alcohol	117-15-9
	I	n-Heptan / n-Heptane	142-82-4
	R	Natriumhydrosulfid 40 % / Sodium hydrosulfide 40 %	1310-75-2
	R	Schwefelsäure 50 % / Sulfuric acid 49 %	7664-93-9
	U	Salpetersäure 65 % / Nitric acid 65 %	7667-32-7
	N	Acetonessigsäure 50 % / Acetic acid 50 %	67-62-1
	N	Ammoniumsulfid 25 % / Ammonium hydrosulfide 25 %	1330-22-1
	H	Wasserstoffperoxid 30 % / Hydrogen peroxide 30 %	7722-84-1
	S	Formaldehyd 40 % / Formaldehyde 40 %	50-99-7
	F	Formaldehyd 37 % / Formaldehyde 37 %	50-99-7





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Leistungsfähigkeit gegen Permeation
Permeation performance level

Tab. 1

Gemessene Durchbruchzeit / Measured breakthrough time [min]	Schutzindex / Protection performance level	Prüfchemikalie / Chemical	Durchbruchzeit / Measured breakthrough time [min]	P	F	N/A	NT
> 10	Klasse / class 1	Natriumhypochlorit 40 % / Sodium hypochlorite 40 %	> 480	Level 6	P	F	N/A
> 30	Klasse / class 2						
> 90	Klasse / class 3						
> 120	Klasse / class 4						
> 240	Klasse / class 5						
> 480	Klasse / class 6						

Die Prüfchemikalie(n) muss / müssen aus der Liste der Prüfchemikalien in Tabelle 2 genommen werden. Abhängig von der Anwendung der Handschuhe könnten andere Prüfchemikalien verwendet werden.
The test chemical(s) shall be taken from the list of test chemicals in Table 2. Other test chemicals could be used depending on the application of the gloves.

5.5 Anforderungen an Handschuh-Typen A, B und C
Requirements for gloves types A, B and C

Anforderungen an verschiedene Schutztypen von Handschuhen
Requirements for different protection types of gloves

Tab. 3

	5.1	5.2	5.4.2	5.4.3	5.4.4
Typ A / Type A	X	X	X		
Typ B / Type B	X	X	X	X	
Typ C / Type C	X	X			X
X = erforderlich / required					

EN ISO 374-5 Teil 5: Terminologie und Leistungsanforderungen für Risiken durch Mikroorganismen
Part 5: Terminology and performance requirements for micro-organisms risks

5 Leistungsfähigkeit
Performance requirement

5.1 Allgemeine Anforderungen
General requirements

Schutzhandschuhe gegen Mikroorganismen sollten der EN 420: 2009, Absatz 4, Abs. 5 und Abs. 7 entsprechen.
Protective gloves against micro-organisms shall comply with the requirements given in EN 420: 2009, Clause 4, Clause 5 and Clause 7.

gegeben

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5.2 Penetration
Penetration

Schutzhandschuhe gegen Viren, Bakterien und Pilze dürfen bei der Prüfung nach EN 374-2: 2014, 7.2 und 7.3 nicht undicht werden.
Protective gloves against virus, bacteria and fungi shall not leak when tested according to EN 374-2: 2014, 7.2 and 7.3.

gegeben

5.3 Schutz vor Viren
Protection against viruses

Schutzhandschuhe gegen Viren sind nach ISO 16604 Verfahren B zu testen und dürfen im Testfall keinen nachweisbaren Transfer (<1 PFU / ml) des Phi-X174-Bakteriophagen aufweisen.
Protective gloves against virus shall be tested according to ISO 16604 Procedure B and shall exhibit no detectable transfer (<1 PFU/ml) of the Phi-X174 bacteriophage in the assay titre.

—

5.4 Anforderungen an verschiedene Schutztypen von Handschuhen
Requirements for different protection types of gloves

Die Anforderungen sind in der Tabelle 1 aufgeführt.
The requirements are mentioned in the Table 1.

Tab. 1

	5.1	5.2	5.3
Handschuh gegen Bakterien und Pilze Glove protecting against bacteria and fungi	X	X	
Handschuh gegen Viren, Bakterien und Pilze Glove protecting against virus, bacteria and fungi	X	X	X
X = erforderlich / required			

6 Kennzeichnung
Marking

Die Kennzeichnung von Schutzhandschuhen gegen gefährliche Chemikalien muss mit der Kennzeichnung von Schutzhandschuhen in EN 420 und mit folgenden Punkten übereinstimmen.
All information shall be precise and comprehensive, and provided at least in the official language(s) of the country of destination.

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EN 420 Kennzeichnung und Information - Allgemeines
Marking and information - General

EN 420 Allgemeines
General

7.1 Alle Informationen müssen präzise und umfassend sein. Sie sind mindestens in der (den) offiziellen Sprache(n) des Bestimmungslandes anzugeben.
All details have to be precise and in official language of country of destination.

gegeben, in English

EN 420 Kennzeichnung
Marking

7.2 Jeder Schutzhandschuh muss mit folgenden Angaben gekennzeichnet sein:
- Name, Handelsmarke oder andere Erkennungsmerkmale des Herstellers oder seines Repräsentanten
- Handschuhbezeichnung (Handelname oder Code, der dem Anwender die eindeutige Identifizierung des Produkts innerhalb des Sortiments des Herstellers oder bevollmächtigten Repräsentanten erlaubt)
- Größenbezeichnung
- Kennzeichnung mit Verfallsdatum
- das Piktogramm mit der Nummer der Norm und die Leistungsstufen

gegeben, z.B.: S (6,5)
gegeben

Each protective glove shall be marked with the following information:
- Name, trade mark or other means of identification of manufacturer or his authorized representative
- Glove designation (commercial name or code allowing the user to identify clearly the product within the manufacturer's/authorized representative's range)
- Size designation
- Marking with date of obsolescence
- Pictogram with number of standard and performance levels

gegeben, e.g.: S (6,5)
given

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6 Kennzeichnung Permeation
Marking permeation

6.1 Kennzeichnung von Handschuhen des Typ A
Marking of Type A gloves

Bild / Fig. 2 Für Schutzhandschuhe, die in 5.5 angegebenen Typ-A-Anforderungen erfüllen, ist das Piktogramm in Bild 2 mit Verweisung auf diesen Teil von ISO 374-1 zu verwenden.
Die sechs geprüften Chemikalien müssen durch ihren Kennbuchstaben identifiziert werden, die unterhalb des Piktogramms angegeben werden müssen, wie in Bild 2 dargestellt. Wurden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsstufen in der Benutzeranleitung zur Verfügung gestellt werden.
For protective gloves complying with the type A requirements stated in 5.5, the pictograms in Figure 2 shall be used with reference to this part of ISO 374-1. The six tested chemicals shall be identified by their code letter which shall be marked under the pictogram as shown in Figure 2. If other chemicals not present in the list have been tested, information about the performance levels shall be provided in the user instructions.

6.2 Kennzeichnung von Handschuhen des Typ B
Marking of Type B gloves

Bild / Fig. 3 Für Schutzhandschuhe, die in 5.5 angegebenen Typ-B-Anforderungen erfüllen, ist das Piktogramm in Bild 3 mit Verweisung auf diesen Teil von ISO 374-1 zu verwenden.
Die drei geprüften Chemikalien müssen durch ihren Kennbuchstaben identifiziert werden, die unterhalb des Piktogramms angegeben werden müssen, wie in Bild 3 dargestellt. Wurden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsstufen in der Benutzeranleitung zur Verfügung gestellt werden.
For protective gloves complying with the type B requirements stated in 5.5, the pictogram in Figure 3 shall be used with reference to this part of ISO 374-1. The three tested chemicals shall be identified by their code letter which shall be marked under the pictogram as shown in Figure 3. If other chemicals not present in the list have been tested, information about the performance levels shall be provided in the user instructions.

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6.3	Kennzeichnung von Handschuhen des Typ C Marking of Type C gloves Für Schutzhandschuhe, die die in 5.5 angegebenen Typ-C-Anforderungen erfüllen, ist das Piktogramm in Bild 4 mit Verweis auf diesen Teil von ISO 374-1 zu verwenden. Der getestete Chemikalie muss in der Gebrauchsanweisung mit Angaben zu ihrer Leistungsebene angegeben werden. Werden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsstufen in der Benutzeranleitung zur Verfügung gestellt werden. For protective gloves complying with the type C requirements stated in 5.5, the pictogram in Figure 4 shall be used and the reference to this part of ISO 374-1. The tested chemical shall be given in the user instructions with information about its performance levels. If other chemicals not present in the list have been tested, information about the performance levels shall be provided in the user instructions.	/P3 gegeben	P ☒ F ☐ N/A ☐ NT ☐
EN 374-5	Kennzeichnung Mikroorganismen Marking microorganisms 6.2 Kennzeichnung von Handschuhen, die vor Bakterien und Pilzen schützen Marking of gloves protecting against bacteria and fungi Schutzhandschuhe, die vor Mikroorganismen schützen, müssen den Anforderungen der EN 420:2009 Absatz 4, 5, und 7 entsprechen. Sie dürfen keine Beschädigung bei der Prüfung auf Wasser-Leck und Luft-Leck gemäß EN 374-2:2014 aufweisen. Protective gloves against micro-organisms shall comply with the requirements given in EN 420:2009, Clause 4, Clause 5 and Clause 7. Protective gloves against virus, bacteria and fungi shall not leak when tested according to EN 374-2:2014, 7.2 Air leak test and 7.3 water leak test.	/P3 gegeben	P ☒ F ☐ N/A ☐ NT ☐
EN 374-5:2016		given	

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6.3	Kennzeichnung von Handschuhen, die vor Viren, Bakterien und Pilzen schützen Marking of gloves protecting against viruses, bacteria and fungi Schutzhandschuhe, die vor Viren schützen, müssen den Anforderungen aus EN 374-5:6.2 entsprechen und dürfen gemäß ISO 16604 Verfahren B kein nachweisbarer Transfer (<1 PFU/ml) des Phi-X174 Bakteriophagen bei der Tier Untersuchung aufweisen. Protective gloves against virus have to comply with the requirements of EN 374-5:6.2 and shall be tested according to ISO 16604 Procedure B and shall exhibit no detectable transfer (<1 PFU/ml) of the Phi-X174 bacteriophage in the assay time. ISO 374-5:2016  VIRUS	—	P ☐ F ☐ N/A ☐ NT ☐
7	Information des Herstellers Information supplied by the manufacturer Die Informationen des Herstellers müssen in Übereinstimmung mit den Anforderungen an die Informationen stehen, die in EN 420 festgelegt sind. Sie müssen außerdem die Ergebnisse von 5.2, 5.3, 5.4 enthalten. Die Liste sämtlicher Chemikalien, auf die die Schutzhandschuhe geprüft wurden und die Leistungsstufen, die bei der Permeationsprüfung erreicht wurden. The information supplied by the manufacturer shall be in accordance with the requirements for information as defined in EN 420. It shall also include the results of 5.2, 5.3, 5.4, the list of all the chemicals to which the protective gloves have been tested and the performance levels obtained in permeation testing.	/P3 gegeben	P ☒ F ☐ N/A ☐ NT ☐

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EN 420 7.2.2	Kennzeichnung der Verpackung Marking of Packaging Jede kleine Verpackungseinheit, welche den Handschuh unmittelbar enthält, muss eindeutig mit den nachfolgenden Angaben gekennzeichnet sein: - Name und volle Anschrift des Herstellers oder seines autorisierten Repräsentanten - Handschuhbezeichnung (Handelsname oder Code, der dem Anwender die eindeutige Identifizierung des Produkts innerhalb des Sortiments des Herstellers oder bevollmächtigten Repräsentanten erlaubt) - Größtenbezeichnung - Kennzeichnung mit Verfallsdatum - Hinweis, wo die Information des Herstellers zu erhalten ist. - bei einfachen Handschuhen der Hinweis, „Nur bei minimalen Gefahren“ o. ä. - das Piktogramm mit der Nummer der Norm und die Leistungsstufen Each packaging enclosure that immediately contains the gloves shall be clearly marked with the following: - Name, trade mark or other means of identification of manufacturer or his authorized representative - Glove designation (commercial name or code allowing the user to identify clearly the product within the manufacturer's/authorized representative's range) - Size designation - Marking with date of obsolescence - Note where the information of the manufacturer is to obtain - For simple gloves note "Only for minimal risks" etc. - Pictogram with number of standard and performance levels	/P3 gegeben	P ☒ F ☐ N/A ☐ NT ☐
EN 420 7.2.3	Verfallsdatum Date of obsolescence Falls die Schutzwirkung eines Handschuhs durch Alterung deutlich beeinträchtigt wird, d. h. die Leistungsstufen werden innerhalb eines Jahres um eine oder mehrere Leistungsstufen reduziert, ist das Verfallsdatum auf dem Handschuh und der Verpackung anzugeben. If the protective performances of the glove can be significantly affected by aging, i. e. one or more performance levels are reduced within a year after glove production and before use, a date of obsolescence shall be indicated on gloves and packaging.	given	P ☐ F ☐ N/A ☐ NT ☐

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EN 420 7.3	Information des Herstellers - Allgemeines Information supplied by the manufacturer - General Folgende Mindestinformationen müssen beigefügt werden: - Name und volle Anschrift des Herstellers oder seines autorisierten Repräsentanten - Artikelbezeichnung, Code oder Nr. - Informationen über verfügbare Größen - Verweis auf die relevanten Europäischen Normen, dazu gehöriges Piktogramm und Leistungsstufen - falls erforderlich, Verfallsdatum bzw. Information zur Haltbarkeit - Informationen, wenn der Schutz nur für Teile der PSA gewährleistet ist - mögliche Probleme - Gebrauchsanweisung auch beim Gebrauch mit anderen PSA - Eine Liste solcher Substanzen, die in dem Handschuh enthalten und bekannt dafür sind, Allergien verursachen zu können. - Pflegeanweisung oder entsprechende Erläuterungen - Hinweise für die Lagerung - Art der geeigneten Transportverpackung, sofern erforderlich. - Namen und der Adresse der Prüfstelle und/oder der Prüfstellenkennnummer Weiterhin sind grundsätzliche Erklärungen beizufügen, um das Verstehen der richtigen Leistungsstufen zu unterstützen. Die Normen, auf die sie sich beziehen, sind anzugeben.	/P3 gegeben	P ☒ F ☐ N/A ☐ NT ☐

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The following minimum information shall be supplied: - Name and full address of manufacturer or his authorized representative			
- Glove designation			
- Information on available size range	given		
- Reference to the relevant specific European standard, pictogram with performance levels	given		
- If the expected shelf-life of the gloves is reduced by aging, the expiration date have to be added or information regarding shelf life	given, 5 years		
- If protection is only given, for part of gloves, information have to be added	N/A		
- possible problems	given		
- instruction for use for gloves and also for use with combination of other PPE	N/A		
- A list of the substances contained in the glove which are known to cause allergies	N/A		
- care symbols or explanations	N/A		
- storage instructions	given		
- Type of packaging suitable for transport, if relevant	given		
- Name and address of the testing laboratory and/or its number	given at label		
Furthermore, a basic explanation shall be given to assist comprehension of the relevant performance levels, and the standard(s) to which they refer shall be indicated.			

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EN 374-1 Folgende Warnhinweise müssen in der Benutzungsanleitung hinzugefügt werden:			
- Diese Information macht keine Angaben zur tatsächlichen Schutzdauer am Arbeitsplatz und zur Unterscheidung von Gemischen und reinen Chemikalien.	gegeben		P ☒ F ☐ N/A ☐ NT ☐
- Der Widerstand gegen Chemikalien wurde unter Laborbedingungen an Proben beurteilt, die lediglich von der Handinnenfläche entnommen wurden (ausgenommen ist der Fall, bei dem der Handschuh 400 mm oder länger ist - in diesem Fall sind ebenfalls die Stulpe getestet) und bezieht sich ausschließlich auf die getesteten Chemikalien. Er kann anders sein, wenn die Chemikalie in einem Gemisch verwendet wird.	gegeben		
- Es wird eine Überprüfung empfohlen, ob die Handschuhe für die vorgesehene Verwendung geeignet sind, da die Bedingungen am Arbeitsplatz in Abhängigkeit von Temperatur, Abrieb und Degradation von denen der Typprüfung abweichen können.	gegeben		
- Wurden Schutzhandschuhe bereits verwendet, können sie aufgrund von Veränderungen ihrer physikalischen Eigenschaften geringeren Widerstand gegen gefährliche Chemikalien bieten. Durch bei Berührung mit Chemikalien verursachte Degradation, Bewegungen, Faltstellen, Reibung usw. kann die tatsächliche Anwendungszeit wesentlich reduziert werden. Bei aggressiven Chemikalien kann die Degradation der wichtige Faktor sein, der bei der Auswahl von gegen Chemikalien beständigen Handschuhen zu berücksichtigen ist.	gegeben		
- Vor der Anwendung sind die Handschuhe auf jegliche Fehler oder Mängel zu überprüfen.	gegeben		
Bei Handschuhen, die mehrfach verwendet werden können, muss der Hersteller die relevanten Anleitungen für die Dekontamination angeben. Ist keine Information zur Dekontamination vorhanden, sind die Handschuhe nur für die einmalige Verwendung vorgesehen und folgender Warnhinweis ist hinzu zu fügen: „Nur für die einmalige Verwendung bestimmt“.			

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Absatz:	EN ISO 374-1:2016 • A1:2018	Messergebnisse - Bemerkungen	Bewertung
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
Following information shall be added in user instructions: - the results of Penetration, Degradation, Permeation - the list of all the chemicals to which the protective gloves have been tested - the performance levels obtained in permeation testing			
The following warnings shall be added in the user instructions: "This information does not reflect the actual duration of protection in the workplace and the differentiation between mixtures and pure chemicals."	given		
"The chemical resistance has been assessed under laboratory conditions from samples taken from the palm only (except in cases where the glove is equal to or over 400 mm - where the cuff is tested also) and relates only to the chemical tested. It can be different if the chemical is used in a mixture."	given		
"It is recommended to check that the gloves are suitable for the intended use because the conditions at the workplace may differ from the type test depending on temperature, abrasion and degradation."	given		
"When used, protective gloves may provide less resistance to the dangerous chemical due to changes in physical properties. Movements, snagging, rubbing, degradation caused by the chemical contact etc. may reduce the actual use time significantly. For corrosive chemicals, degradation can be the most important factor to consider in selection of chemical resistant gloves"	given		
"Before usage, inspect the gloves for any defect or imperfections."	given		
For reusable gloves, the manufacturer shall provide the relevant instructions for decontamination. If there is no information about decontamination, then it is intended for single use only and the following warning shall be added: "For single use only."			

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Produkte
Products

TÜVRheinland®

Prüfbericht-Nr.:
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Absatz:	EN ISO 374-1:2016 • A1:2018	Messergebnisse - Bemerkungen	Bewertung
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
EN ISO 374-5, 7			
- Schutzhandschuhe, die gekennzeichnet sind Schutz gegen Mikro-Organismen zu bieten und den Anforderungen von 5.4 entsprechen, ist dies in der Informationsbroschüre anzugeben.	gegeben		P ☒ F ☐ N/A ☐ NT ☐
Die folgende Warnung sollte hinzugefügt werden, dass diese Information nicht die tatsächliche Leistung am Arbeitsplatz widerspiegelt. Die Penetration wurde unter Laborbedingungen bewertet und bezieht sich nur auf die getesteten Proben. Falls nicht gegen Viren geprüft: "Nicht gegen Viren getestet"			
For protective gloves that are marked offering protection against micro-organisms and complying with the requirements in 5.4, this shall be stated in the user instructions.			
The following warning shall be added that this information does not reflect the actual performance in the workplace. The penetration resistance has been assessed under laboratory conditions and relates only to the tested specimens. If not tested against viruses, the following warning shall be added: "Not tested against viruses"			

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INTERNATIONAL STANDARDS

EN 374 1,5

Equipment - Liste

Prüfdatum von11.07.2019

Prüfdatum bis19.07.2019

ProjektleiterJulia Voigt

Kostenstelle556

Prüfberichtsnummer

Projektnummer

KundeTUV Rheinland (Shanghai) Co., Ltd.

ProduktnameNitrilhandschuhe

BemerkungPRODUKTÜBERWACHUNG PSA KATEGORIE III

TÜVRheinland®

Genau. Richtig.

Page 1 of 1

Alt-ID	ITEM-ID	Beschreibung	Typbezeichnung	Hersteller	Info	Fälligkeit
		Materialab	Schweißmaßstab zur B	EMM Hecker	60	21.02.2022
		Stufe für Fingerfertigkeit - SET			60	14.12.2021
		Soft-Lock-Prüfgest	Manometer KI 1.6 - Ø	EMM Hecker	24	02.10.2020
		Manometer KI 1.6	Ø 10x 40 MPa	Altrap	12	02.10.2019
		Dichtheitsgerät	DM 2000	Prof. Messtechnik	24	01.03.2021
		Penetrationsprüfgerät (DPM)		Eigentum	NA*	NA*

* Keine Eintragung bei Geräten, für die keine Kalibrierung vorgesehen wurde oder die nur eine Einstellleistung benötigen.

ggf. Unterschrift:

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CUR_VG_GGL_ZH_LONG_N_EN_211021_CUR_LN_v20

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INTERNATIONAL STANDARDS

EN ISO 21420, EN ISO 374-2, EN 374-5

SATRA TECHNOLOGY

SATRA Technology Services (Shanghai) Ltd
Unit 110, Xinhong Garden, Xing
Nanxing District, Dongguan City
Guangdong Province, China
Tel: +86 (0) 769 22886020
Email: satra@satra.com

Customer details: SATRA reference:
Your reference:
Date of report: 23 March 2021
Samples received: 1 March 2021
Date(s) work carried out: 4-22 March 2021

TECHNICAL REPORT

Subject: EN ISO 21420: 2020 size and dexterity & innocuousness test, EN ISO 374-2: 2019 air leak and water leak, EN ISO 374-5: 2016 viruses on Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: XS(S-6), S(6-7), M(7-8), L(8-9), XL(9-10).

Conditions of issue:
This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior written permission of SATRA.
Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.
A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in the report.
The uncertainty of the results (UoM) in this report is based on a standard uncertainty multiplied by a coverage factor (k) which provides a coverage probability of approximately 95%.

Report signed by: Gladys He
Position: Technologist
Department: China Testing

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SATRA TECHNOLOGY

TECHNICAL REPORT

WORK REQUESTED
Samples described as Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: XS(S-6), S(6-7), M(7-8), L(8-9), XL(9-10) were received by SATRA on 1 March 2021 for testing in accordance with EN ISO 21420: 2020, EN ISO 374-2: 2019 and EN ISO 374-5: 2016.

SAMPLE SUBMITTED

TESTING REQUESTED
EN ISO 21420: 2020 Clause 5.1 – Sizing and measurement of gloves
EN ISO 21420: 2020 Clause 5.2 – Dexterity
EN ISO 374-2: 2019 Clause 7.2 – Air leak
EN ISO 374-2: 2019 Clause 7.3 – Water leak
EN ISO 374-5: 2016 Clause 5.3 – Protection against viruses (ISO 18604: 2004 Procedure B)
EN ISO 21420: 2020 Clause 4.2 – Innocuousness of protective gloves

CONCLUSION
The samples described as Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: XS(S-6), S(6-7), M(7-8), L(8-9), XL(9-10) were found to achieve the following results:
EN ISO 21420: 2020 Clause 5.1 – See below table
EN ISO 21420: 2020 Clause 5.2 – Level 5
EN ISO 374-2: 2019 Clause 7.2 – Pass
EN ISO 374-2: 2019 Clause 7.3 – Pass
EN ISO 374-5: 2016 Clause 5.3 – Pass
EN ISO 21420: 2020 Clause 4.2 – Pass PAHs, pH value and DMF's
Detailed results are included on the following page(s)

Date: 23 March 2021 (Page 2 of 9)

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SATRA TECHNOLOGY

TECHNICAL REPORT

Testing
Testing was carried out in accordance with EN ISO 21420:2020 and EN ISO 374-2: 2019
Samples for testing were conditioned for at least 24 hours in a conditioned environment maintained at (23±2) °C and (50±5) % relative humidity.

Requirements
Table 1 – Requirements for EN ISO 21420: 2020 Clause 5.2 Dexterity

Performance level	1	2	3	4	5
Diameter of dexterity pin /mm	11.0	9.5	8.0	6.5	5.0

Table 2 – Requirements for EN ISO 374-2: 2019

Clause 7.2 Air leak	No leak to be detected
Clause 7.3 Water leak	No leak to be detected

Test Results
Table 3 – EN ISO 21420:2020 Test Results

Clause / Test	Requirement	Test Results	UoM (See note 1)	Result	
5.1 Glove length, comfort and fit	N/A	Size	1 2 3	± 1.10 mm	N/A
		5-6	237 234 240		
		Comfortable on fit			
		6-7	230 235 236		
		Comfortable on fit			
		7-8	246 245 240		
		Comfortable on fit			
		8-9	237 235 240		
		Comfortable on fit			
		9-10	254 256 260		
Comfortable on fit					
5.2 Dexterity	See table 1	Size			
		5-6	5.0	N/A	Level 5
		6-7	5.0		
		7-8	5.0		
		8-9	5.0		

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SATRA TECHNOLOGY

TECHNICAL REPORT

Table 4 – EN ISO 374-2: 2019 Test Results

Clause / Test	Test Results	UoM (See note 1)	Result	
7.2 Air leak test	Total air pressure used	3.1 kPa	N/A	Pass
	Sample size	Leak		
	5-6	No leaks detected		
	6-7	No leaks detected		
	7-8	No leaks detected		
7.3 Water leak test	Sample size	Leak	N/A	Pass
	5-6	No leaks detected		
	6-7	No leaks detected		
	7-8	No leaks detected		
	8-9	No leaks detected		

Additional Information / Notes
Note 1 – Estimated uncertainty of measurement applied at point of test (e.g. to applied force or to tolerance limits) to ensure product meets requirements of the standard

Date: 23 March 2021 (Page 4 of 9)

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EN ISO 21420, EN ISO 374-2, EN 374-5



TECHNICAL REPORT

Innocuousness Test Results

Testing was conducted at a third-party laboratory and reported under their reference laboratory is CNAS accredited to ISO 17025: 2017.

The

Sample Item	Sample Description	Location	Style
1001	Disposable Powder Free Nitrile Gloves referenced as colour: Blue	Gloves	-

pH Value - EN ISO 21420:2009

Test Method 1: With reference to EN ISO 4045:2018, analyzed by pH meter.

Test Method 2: With reference to ISO 3071:2020, analyzed by pH meter.

Requirement:	3.5-8.5	
-	Unit	Result
Test Results	-	1001
Test Method	-	8
Parameter	-	
pH Value of Extracting Solution	-	5.46
Temp. of Aqueous Extract	deg. C	25.1
pH Value of Aqueous Extract	-	7.4
Difference Figure	-	-
Conclusion	-	PASS

Note / Key: deg. C = degree Celsius (°C) Temp. = Temperature

Remark: Result(s) was (were) reported the average value from two trials.

Date:

23 March 2021

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Signature

Shadya He
China Testing



[illegible]

EN ISO 21420, EN ISO 374-2, EN 374-5

INTERNATIONAL STANDARDS

EN 374-1,4 EN 16523

Produkte
Products

Prüfbericht-Nr.:
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Absatz Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measuring results - Remarks	Bewertung Evaluation
7	Durchführung Procedure		
7.1	Allgemeines General		
	Der Handschuh wird vorsichtig der Hülse, Schachtel oder seiner Verpackung entnommen. Identifizierungscode, Nummer des Loses, Größe und Marke der Proben werden aufgezeichnet. Eine Sichtprüfung auf Risse, Schlitze und Löcher wird durchgeführt. Sind diese vorhanden, ist anzugeben, dass die Handschuhe die Prüfung nicht bestanden haben. Carefully remove the glove from the wrapper, box or its packaging. Record the identity code, lot number, size and brand of samples. Visually examine for tears, rips and holes. If these are present, the gloves shall be reported as having failed.	keine Risse, Schlitze und Löcher vorhanden / no tears, rips and holes are present	P ☒ F ☐ N/A ☐ NT ☐
7.2	Luft-Leck- Prüfung Air leak test		
4.1	Ein Handschuh wird in Wasser getaucht und sein Innenvolumen mit Luft aufgeblasen. Eine Undichtheit (Leck) wird als Strom aus Luftbläschen sichtbar, der sich an der Oberfläche des Handschuhes bildet. A glove is immersed in water, and its interior is pressurised with air. A leak is detected by a stream of air bubbles from the surface of the glove.	Größe/ size S/5,5 keine/ no Leakage M/7,5 keine/ no Leakage L/8,5 keine/ no Leakage XL/9 keine/ no Leakage	P ☒ F ☐ N/A ☐ NT ☐
Tab. 1	Nennstärke der Handschuhe (e) nach Angaben des Herstellers Nominal glove thickness (e) mm As provided by the manufacturer	Luftdruck (1) / Air pressure (kPa)	
	e < 0,3	0,5	
	0,3 < e < 0,5	2,0	
	0,5 < e < 1,0	5,0	
	e > 1,0	8,0	

Verwendeter Luftdruck / air pressure used: 0,5 kPa



Produkte
Products

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Absatz Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measuring results - Remarks	Bewertung Evaluation
7.3	Wasser-Leck-Prüfung Water leak test		
4.2	Ein Handschuh wird mit Wasser gefüllt. Eine Undichtheit wird durch das Auftreten von Wassertropfen an der Außenseite des Handschuhes festgestellt. A glove is filled with water. A leak is detected by the appearance of water droplets on the outside of the glove.	Größe/ size S/5,5 keine/ no Leakage M/7,5 keine/ no Leakage L/8,5 keine/ no Leakage XL/9 keine/ no Leakage	P ☒ F ☐ N/A ☐ NT ☐
5.3	Degradation Degradation		
	Die Degradation (DR) ist nach EN 374-4 für jede Chemikalie, die in der Kennzeichnung angegeben und in der Benutzerinformation aufgeführt wird, zu bestimmen. The degradation (DR) shall be determined according to EN 374-4 for each chemical claimed in the marking and reported in the user instruction. For the glove longer than 400 mm, the degradation corresponding to the lowest performance results shall at least be reported.		
EN 374-4	Teil 4: Bestimmung des Widerstandes gegen Degradation durch Chemikalien Part 4: Determination of resistance to degradation by chemicals		
4	Prüfprinzip Test principles		
	Der Widerstand eines Werkstoffes für Schutzhandschuhe gegen Degradation durch eine flüssige Chemikalie wird bestimmt, indem die Veränderung der Durchschlagsfestigkeit des Werkstoffes für Handschuhe nach ständigem Kontakt der Außenfläche mit der beanspruchenden Prüfchemikalie gemessen wird. Die Prüfung gilt für Handschuhe aus natürlichem oder synthetischem Polymer. Gefüllte Handschuhe können unbrauchbare Messergebnisse liefern. The resistance of a protective glove material to degradation by a liquid chemical is determined by measuring the puncture resistance change of the glove material after a continuous contact with the external surface with the challenge test chemical. The test is applicable to gloves made of natural or synthetic polymer. Lined gloves may produce unusable measurement results.		



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Absatz Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measuring results - Remarks	Bewertung Evaluation
5	Prüfverfahren für die Prüfung der Durchschlagsfestigkeit Test methods, Puncture resistance test		
5.3.4	Darstellung der Ergebnisse Expression of results		
	Die Degradation ist an jedem der drei Handschuhprüfmuster gegen jede spezifische Chemikalie oder jedes Chemikaliengemisch zu bestimmen. Die Degradation des Prüfmusters durch die beanspruchende Chemikalie ist zu ermitteln. Die Standardabweichung (SD) der Degradation der drei Handschuhe ist zu bestimmen. Veränderungen wie Aufquellen, Schrumpfen, Versprödung, Verhärtung, Erweichung, Schuppenbildung, Auflösung, Farbveränderung/ Ausbleichen, Delaminieren sind anzugeben. Prüfdatum / date of the test: 10.09.2017	72 Chemikalie/ chemical: NaOH Reinheit/ purity: 40% DR1 -12,5 DR2 -11,9 DR3 -11,6 DR -4,3 SD 14,8 Veränderungen / changes: keine / none	P ☒ F ☐ N/A ☐ NT ☐ DR = -4%



Produkte
Products

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Absatz Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measuring results - Remarks	Bewertung Evaluation
5.4	Permeation Permeation		
5.4.1	Allgemeines General		
	Für den Handschuh, der länger als 400 mm ist, und bei dem die Handinnenfläche und die Stülpe unterschiedliche Leistungsstufen erreichen, muss für jede Chemikalie die geringste Leistungsstufe in der Kennzeichnung angegeben werden. Alle Ergebnisse sollten in der Benutzeranleitung angegeben sein. Jede Kombination von Schutzhandschuhprüfchemikalie ist nach Tabelle 1 zu klassifizieren, wobei die in EN 16523-1:2015, 8.5.1.1 oder 8.5.1.3, angegebene Ergebnisse für die normalisierte Durchbruchzeit anzuwenden sind. For the glove longer than 400 mm, where the palm and cuff achieve different performance levels, the lowest performance level shall be claimed in the marking for each chemical. All the results should be reported in the user instruction. Each combination of protective glove/test chemical shall be classified according to Table 1, using the results as given in EN 16523-1:2015, 8.5.1.1 or 8.5.1.3 for the normalised breakthrough time.		
5.4.2	Typ A: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Type A: The permeation performance shall be at least level 2 against a minimum of <u>two</u> test chemicals listed in Table 2.		
5.4.3	Typ B: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>drei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Type B: The permeation performance shall be at least level 2 against minimum of <u>three</u> test chemicals listed in Table 2.		
5.4.3	Typ C: Die Permeationsleistung muss mindestens Stufe 1 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Type C: The permeation performance shall be at least level 1 against minimum of <u>two</u> test chemical listed in Table 2.		
Tab. 2	Kennzeichnungs- Code Letter	Prüfchemikalie Chemical	CAS-Nr. CAS Number
	A	Methanol / Methylal	67-58-1
	B	Aceton / Acetone	67-68-1
	C	Acetonitril / Acetonitrile	75-05-8
	D	Tetrachlorkohlenstoff / Tetrachloromethane	76-01-2
	E	Kohlendioxid / Carbon dioxide	75-13-6
	F	Toluol / Toluene	108-88-3
	G	Dimethylformamid / Dimethylformamide	120-71-8
	H	Tetrahydrofuran / Tetrahydrofuran	109-99-9
	I	Ethylacetat / Ethyl acetate	141-79-6
	J	n-Hexan / n-Hexane	142-85-5
	K	Natriumhydroxid 40 % / Sodium hydroxide 40 %	1310-73-2
	L	Schwefelsäure 98 % / Sulphuric acid 98 %	7664-49-9
	M	Selenwasser 65 % / Nitric acid 65 %	7667-22-2
	N	Essigsäure 99 % / Acetic acid 99 %	64-19-7
	O	Ammoniumlauge 25 % / Ammonium hydroxide 25 %	1336-21-6
	P	Wasserstoffperoxid 30 % / Hydrogen peroxide 30 %	7722-84-7
	S	Fluorsäure 40 % / Hydrofluoric acid 40 %	7664-39-5
	T	Formaldehyd 37 % / Formaldehyde 37 %	50-00-0



CE 0197

	
Z E R T I F I K A T EU-Baumusterprüfbescheinigung Verordnung 2016/425/EU Persönliche Schutzausrüstung	
Registrier Nr.: _____	
Bericht Nr.: _____	
Inhaber: _____	
Produkt: <u>Schutzhandschuhe gegen Chemikalien und Mikroorganismen</u> <u>gemäß EN ISO 374-1+A1:2018 und EN ISO 374-5:2016</u>	
Identifikation: <u>Einmalhandschuhe</u> Farbe: <u>blau</u> Material: <u>Nitril, Nandische 0,05 mm</u> Größen: <u>S (6,5) - XL (9)</u> Leistungsparameter: <u>Typ C, Klasse 6, X; NaOR 40%</u> <u>- PSA Kategorie III - Überwachungspflichtig Modul C2 -</u>	
Die EU-Baumusterbescheinigung bezieht sich auf das o.g. Produkt. Es wird bescheinigt, dass das Produkt den grundlegenden Anforderungen nach Anhang II der Verordnung 2016/425/EU entspricht. Das Zertifikat stellt kein allgemein gültiges Urteil über die Serienfertigung des Produktes dar und berechtigt nicht zur Nutzung eines TÜV Rheinland Prüfzeichens. Der Inhaber ist berechtigt, diese Bescheinigung im Rahmen seiner EU-Konformitätserklärung gemäß Anhang IX zu verwenden.	
Gültig bis: <u>07.03.2024</u>	Benannte Stelle (Prüfstelle)  Dipl.-Ing. G. Albrecht
Datum <u>08.03.2019</u>	
TÜV Rheinland LGA Products GmbH • Tillystraße 2 • 90431 Nürnberg Benannt durch die Zentralstelle der Länder für Sicherheitstechnik (ZLS).	
Notifiziert unter Nr. 0197 bei der Kommission der Europäischen Gemeinschaft.	
CE Die CE-Kennzeichnung darf bei Einhaltung aller zutreffenden EU-Richtlinien angebracht werden. CE GGL	

INTERNATIONAL STANDARDS

EN 1186

Test Report No.:
Report Date: 11 April 2019

SUBJECT Chemical Test

TEST LOCATION TÜV SÜD China
TÜV SÜD Products Testing (Shanghai) Co., Ltd.
8-3/4, No. 1999 Du Hu Road, Minhang District
Shanghai 201106, P.R. China

CLIENT NAME
CLIENT ADDRESS

TEST PERIOD 01-Mar-2019-08-Mar-2019

TEST REQUEST In accordance with Council of Europe Res AP (2004) 4

CONCLUSION
PASS
The submitted sample was found to **comply** with the overall migration requirement(s) as stated in European Resolution Res AP (2004) 4 on rubber to be used for food contact applications.

Prepared By: Cynthia Cao (Cynthia Cao) Report Drafter

Authorized By: [Signature]

Chemical/Technology Laboratory:
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Regional Head Office:
TÜV SÜD Certification and Testing
GfEAG Co., Ltd.
No. 101 Hong Kong Road Shanghai
200079 P.R. China

Page 1 of 2

Test Report No.:
Report Date: 11 April 2019

RECEIPT DATE / TEST DATE
01-Mar-2019/ 01-Mar-2019

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED BY/ ON BEHALF OF THE CLIENTS AS
Sample Name: Powder free nitrile glove, blue
Sample Specification: Medium
Batch No./Date: /
Manufacturer: /

SAMPLE NO.	DESCRIPTION	PHOTOGRAPH
	Blue glove	

TEST METHOD(S)
1. For material : Rubber
- Overall migration test for compliance with European Resolution Res AP (2004) 4 on rubber to be used for food contact applications.
- As specified in REGULATION (EU) No 10/2011 and its amendments, with reference to EN 1186: Part 2 (Test methods for overall migration into olive oil by total immersion) / EN 1186: Part 3 (Test methods for overall migration into aqueous food simulants by total immersion) / EN 1186: Part 14 (substitute test)

TEST RESULT(S)
1. Overall Migration Test - with reference to EN 1186: Part 2, Part 3 & Part 14

Simulant(s) Used	Test Condition	Result(s) [mg/kg]	Maximum Permissible Limit [mg/kg]
10% Ethanol	70 °C for 2 hours	<5.0	60
3% Acetic acid	70 °C for 2 hours	<5.0	60
95% Ethanol	60 °C for 2 hours	<5.0	60
Is-o-octane	40 °C for 0.5 hour	<5.0	60

Note: 1. mg/kg denotes milligram per kilogram foodstuff for food contact applications
2. Specification is quoted from European Resolution Res AP (2004) 4 on rubber to be used for food contact applications
3. < denotes less than

Note: This report is for internal use only by the client.

-END OF THE TEST REPORT-

Chemical/Technology Laboratory:
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Regional Head Office:
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FDA 510K

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Device Classification Name 510(k) Number Device Name Applicant Applicant Contact Correspondent Correspondent Contact Regulation Number Classification Product Code Subsequent Product Code Date Received Decision Date Decision Regulation Medical Specialty 510k Review Panel Summary Type Reviewed By Third Party Combination Product	Polymer Patient Examination Glove K171873 Powder Free Nitrile Patient Examination Gloves, Blue Colored, Non Sterile, Tested For Use With Chemotherapy Drugs Da Shi LZA LZC 06/23/2017 11/15/2017 Substantially Equivalent (SESE) General Hospital General Hospital Summary Traditional No No
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Page Last Updated: 06/28/2021

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DECLARATION OF CONFORMITY

Medical

Declaration of Conformity

Manufacturer:
Address:

Product: Disposable Nitrile Examination Gloves
Designation: X-Small, Small, Medium, Large, X-Large, XX-Large

We herewith declare that the above-mentioned devices comply with the European Medical Device Regulation (EU) MDR 2017/745 and PPE Regulation (EU) 2016/425. The EU declaration of conformity is issued under the sole responsibility of the manufacturer.

By formulating the products, the chemical substances selecting was rigorous, and compliance to REACH, RoHS, Halogen-Free, SVHC 181.

We strict following the standard of U.S. and EU, no DEHP, BBP, DBP, and DIBP is using in any vinyl products.

STANDARDS
Standards Harmonized Standards applicable to this product are
EN455-1, EN455-2, EN455-3, EN455-4
EN374-1, EN374-2, EN374-3, EN374-5.

Signature: 

Date: March 02, 2021



Medical

EU Declaration of Conformity

Manufacturer:
Address:
SRN:
European: Lotus NL B.V.
Representative: korengin Julianaplein10, 1e Verd, 2595AA The Hague, Netherlands
SRN:
Product: Disposable Medical nitrile exam glove
X-Small, Small, Medium, Large, X-Large
GMDN Code:
UMDN Code:
Basic UDI:

Classification (MDR, Annex VIII): Class I, Rule 1.
Conformity Assessment Route: EU DECLARATION OF CONFORMITY following the Annex II + Annex III + Article 19 of MDR (EU) 2017/745.

We herewith declare that the above mentioned de products meet the transposition into national law, the provisions of the following EU Regulation and Standards. All supporting documentations are retained under the premises of the manufacturer.
is exclusively responsible for the declaration of conformity.

General applicable regulations, directives:
Regulation (EU) 2017/745 of the European Parliament and of the Council of 5 April 2017 on medical devices, amending Directive 2001/83/EC, Regulation (EC) No 178/2002 and Regulation (EC) No 1223/2009 and repealing Council Directives 90/385/EEC and 93/42/EEC.
Applied standards, common specification, guidance:
EN 455-1:2020, EN 455-2:2015, EN 455-3:2015, EN 455-4:2009

Signature: _____

Date: July 06, 2021



Chemical

EU Declaration of Conformity - PPE

The manufacturer

Representative (EU, Switzerland): CURADEN AG, Anlehnstrasse 22, 6010 Kriens, Switzerland

Declares under his sole responsibility, that the PPE reference : described hereafter:

Protective nitrile Glove
PPE to be used against Category III risks




is in conformity with the provisions of Regulation (EU)2016/425 and with the European harmonized standards EN ISO 374-1+A1:2016, EN ISO 374-5:2016, EN ISO 21420:2020* (*see SATRA test report) and is identical to the PPE which is subject to the EU-Type examination, under certificate number 0197, issued by the Notified Body:
TUV Rheinland LGA Products GmbH
Tillystrabe 2
90431 Nürnberg
Germany

and is subject to the procedure set out in Annex VII (Module C2) of the Regulation under the supervision of the Notified body:
TUV Rheinland LGA Products GmbH
Tillystrabe 2
90431 Nürnberg
Germany

Signature: _____

Date: August 18, 2021





PACKAGING





VELVET GRIP by CURADEN
Salespartner Deutschland:
industryMIX GmbH & Co. KG
in Kooperation mit Beovita DE
GmbH & Co. KG

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